

QUESTIONS & ANSWERS

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QUESTION: 174

Positional, cyclical, and temporal variations are most commonly analyzed in

- A. SPC charts
- B. multi-vari charts
- C. cause and effect diagrams
- D. run charts

Answer: B

QUESTION: 175

In order for value flow analysis to be effective, a team must take which of the following steps first?

- A. Define the value stream
- B. Eliminate backlogs in the value stream
- C. Identify overlapping functions in the value stream
- D. Identify specific work practices within the value stream

Answer: A

QUESTION: 176

When an inspection process rejects conforming product, what type of error is being made?

- A. α
- B. β
- C. σ
- D. H_0

Answer: A

QUESTION: 177

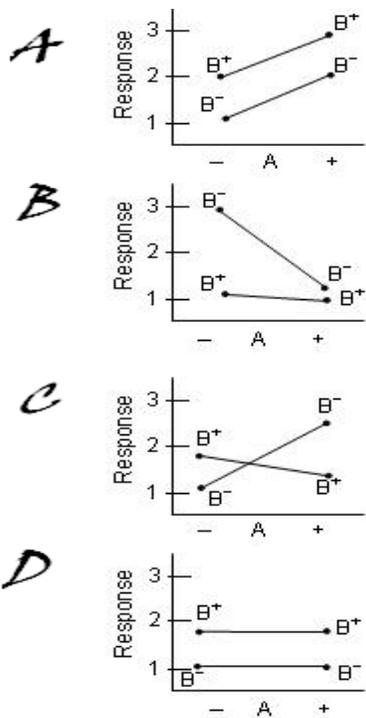
The critical path for a project is best described as the

- A. sequence of steps with the highest costs
- B. tasks in the project that have the highest risk of failure
- C. sum of the tasks with the shortest time requirements
- D. longest path from the start to the completion of the project

Answer: D

QUESTION: 178

Which of the following graphs represents a factorial experiment with the strongest interaction?



Answer: C

QUESTION: 179

Statistical process control (SPC) is best defined as the use of

- A. Pareto charts to understand and control a process
- B. inputs to control critical and complex processes
- C. statistical methods to identify and remove manufacturing errors

D. statistical methods to understand and control a process

Answer: D

QUESTION: 180

A measurement system analysis is designed to assess the statistical properties of

- A. gage variation
- B. process performance
- C. process stability
- D. engineering tolerances

Answer: A

QUESTION: 181

When calculating the Cp index, what does the standard deviation represent in the formula ?

$$C_p = \frac{USL - LSL}{6\sigma}$$

- A. The tolerance interval
- B. The confidence interval for the result
- C. The range of the process
- D. The variance of the index

Answer: C

QUESTION: 182

Show the formula you used to estimate the process standard deviation.

Answer:

(R ÷ d2)

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